

Ball Joint – A-Arm

SAFETY FIRST: Protective gloves and eyewear are recommended at this point.

Note: These instructions are very general, and you should have a service manual for your particular vehicle to get a better understanding of your particular setup and have factory recommended torque levels and specifications on hand.

Prep

Thoroughly clean the vehicle to make the job easier and prevent contamination of the new components during installation.



Get your ball joint kit from ALL BALLS RACING.

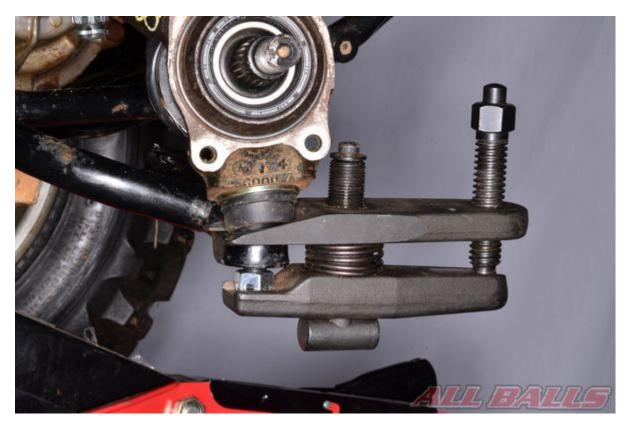


Remove the contents of your ALL BALLS RACING ball joint kit. Layout the components in an organized manner for easy installation. Note: wait to do this until the old parts are removed and you are ready to begin installing the new components.

Removal



Spray the tapered portion of the ball joint with a penetrating lube to aid in freeing it.



Free the ball joints with a ball joint separator tool if needed.



Remove the A-arm. See the vehicle's service manual for specific information.





Remove the snap ring with snap ring pliers.



Use a press and appropriate tools to press the ball joint out of the A-arm. Make sure the ball joint has room to exit the A-arm.



Clean away all of the old grime and rust from the ball joint bores. Remove any burrs that may inhibit the installation of the new ball joints.

Installation



Install the new ball joint into place with a press. Use a suitable tool that will only contact the metal outer lip of the ball joint. Make sure the ball joint is fully seated and the boot has not been damaged.



The snap ring groove should be visible.



Install the new snap ring into the snap ring groove.



Install the suspension arms, tighten the nuts to specification and install the new cotter pins.



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Ball Joint - Knuckle

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Prep

Thoroughly clean the vehicle to make the job easier and prevent contamination of the new components during installation.



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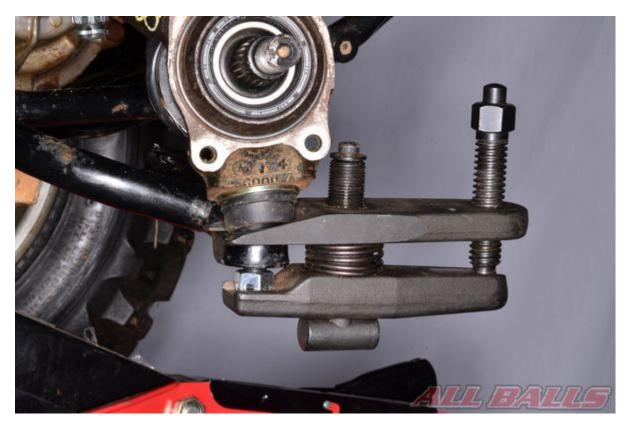
Removal



Remove the wheel hub and brake assemblies from the knuckle. See the vehicle's service manual for specific information.



Spray the tapered portion of the ball joint with a penetrating lube to aid in freeing it.



Free the ball joints with a ball joint separator tool.





Remove the snap ring with snap ring pliers.



Use a vise and appropriate tools to press the ball joint out of the knuckle. Make sure the ball joint has room to exit the knuckle.



Clean away all of the old grime and rust from the ball joint bores. Remove any burrs that may inhibit the installation of the new ball joints.

Installation



Install the new ball joint into place. Use a suitable tool that will only contact the metal outer lip of the ball joint. Do not damage the ball joint boot.



Make sure the ball joint is fully seated and the boot has not been damaged.



The snap ring groove should be visible.



Install the new snap ring into the snap ring groove.



Install the knuckle to the suspension arms, tighten the nuts to specification and install the new cotter pins.



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Ball Joint - Tie-Rod

SAFETY FIRST: Protective gloves and eyewear are recommended at this point.

Note: These instructions are very general, and you should have a service manual for your particular vehicle to get a better understanding of your particular setup and have factory recommended torque levels and specifications on hand.

Prep

Thoroughly clean the vehicle to make the job easier and prevent contamination of the new components during installation.



Get your tie-rod end kit from <u>ALL BALLS RACING</u>.



Remove the contents of your ALL BALLS RACING tie-rod end kit. Layout the components in an organized manner for easy installation. Note: wait to do this until the old parts are removed and you are ready to begin installing the new components.

Removal



Remove the tie-rod nut cotter pins.



Remove the tie-rod nuts. It may be necessary to hold the tie-rod with a wrench when loosening the nut.



Free the tie-rod from the knuckle and steering shaft. See the vehicle's service manual for specific information.



Inspect the tie-rod for wear and damaged. Note the position of the ends. Some vehicles have specific instructions for tie-rod length and end positioning. Check the service manual for the specific information for the vehicle.



Mark the tie-rod for a starting point for reassembly.



Remove the tie-rod end.

Note: usually the outer tie-rod end and lock nut have reverse threads.



Remove the lock nut.

Installation



Install the new lock nut.

Note: usually the outer tie-rod end and lock nut have reverse threads.



Install the tie-rod end onto the rod.



Tighten the lock nut against the tie-rod end to set the position.

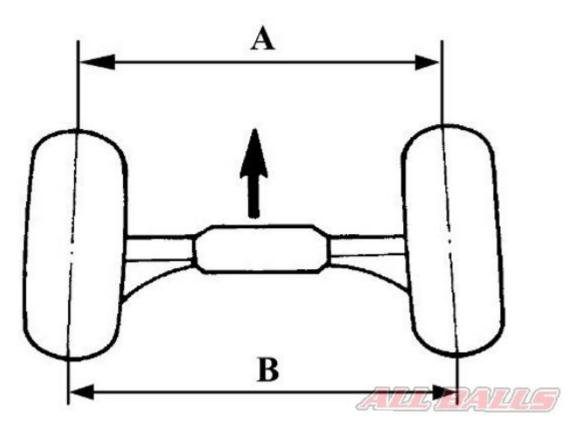


Set the position and distance between the tie-rod ends according to the OEM requirements.



Install the tie-rod to the steering shaft and knuckle. Make sure the ends are positioned correctly so the ball joints are not at severe angles. Install new cotter pins with the ball joint nuts.

Assemble the vehicle and inspect the Toe-in alignment.



Toe-in specifically refers to the amount the front wheels are pigeon toed. At axle level the center of the front tires are closer in the front than in the back. Most ATVs and side-by-sides call for the front wheels to be slightly pigeon toed to parallel for good stability.

Keeping the toe-in aliment in specification and adjusted correctly is important for performance, safety, and tire wear. If the front end of the vehicle is in a toe-out position, duck footed, the tires will wear more rapidly and the vehicle will be inherently unstable. In addition, if the toe-in adjustment is in specification but it has been improperly adjusted it may put excess strain on the steering components. The front wheel alignment with the handlebar can be thrown off if the tie-rods are adjusted unevenly.



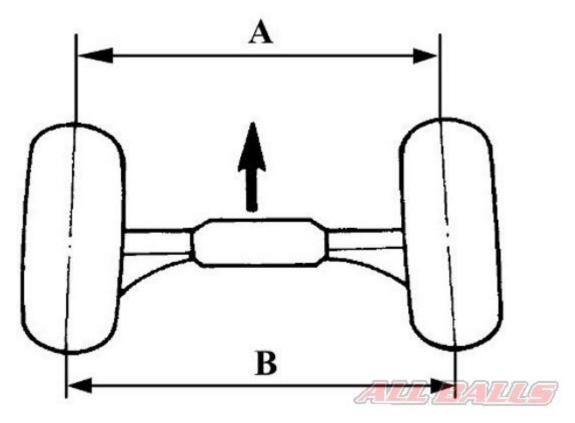
The first step in checking the toe-in is to check the tire pressure. Make sure the tire pressure set correctly in all four tires. The air pressure in the front tires should be as close to the same as possible.

Place the vehicle on a level surface and position the steering straight ahead. The handlebar must be positioned straight ahead. Measure the handlebar position on each side to confirm this. Do not change the handlebar position from straight ahead.

Note: Some models should have the toe-in inspected and set with the front tires resting on the ground, while others specify the front wheels should be elevated. Consult the service manual for the particular model for detailed instructions and specifications for this procedure.



Make a chalk mark on the front, center of each front tire at the height of the front axle. If available set up a toe gauge so that the pointers line up with the chalk marks.



Measure the distance between the front chalk marks. Record this measurement as A. Rotate the front wheels 180° so the marks remain at axle height, but are now facing to the rear. Record the distance between the marks on the backside of the tires as B. Subtract the front measurement A

from the rear measurement B to calculate the toe-in. If the number is negative you have a toe-out condition. Compare your toe-in figure with the factory specification found in the vehicle's service manual.



Mark the tie-rods for reference.



To adjust the toe-in loosen the lock nuts on the tie-rods.



The outer or inner tie-rod lock nuts must have reverse threads. Usually it is the outer nuts, but in some cases it can be the inner nuts.



Turn the tie rods with a wrench at the flats to change the toe-in. Evenly adjust the left and right tie-rods for proper alignment.



Check with the service manual to see if there are any specifications for the length of the tire rods or the amount of threads that should be showing. If the tie-rods are not adjusted according to the OEM specifications the proper toe-in may be achieved, but the vehicle will not steer correctly and it could be at risk of breaking a tie-rod.



When the adjustment is correct hold the tie-rod flats and tighten the lock nuts to specification against each side of the tie-rod. Take a slow test ride to make sure the steering functions correctly.



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