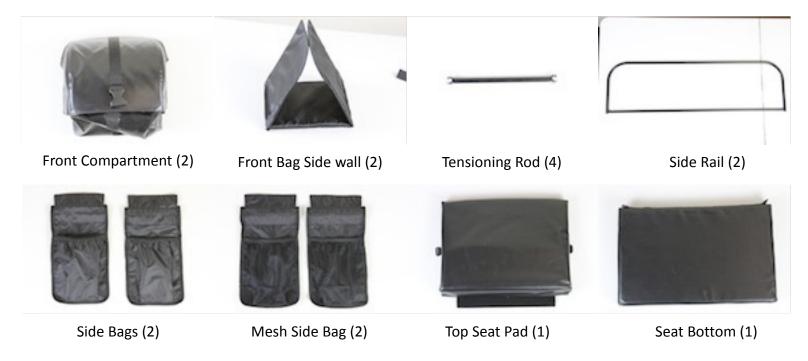
# ATV-TEK ARCH SERIES – OVERSIZED CARGO BAG

## Assembly Instructions

PARTS IDENTIFIER:







Foam Separator (1)





Water Bottle Holder (1) Cargo Bag Lid (1)

Cargo Bag Skin (1)

#### STEP 1: Insert Side Rails

Insert each side rail into the cargo bag skin. Attach the Velcro at the bottom of each corner.





#### STEP 2: Insert Bottom Tensioning Rods

 Wedge each of the tensioning rods between the two side rails. Push until the rod snaps into place and slide it toward the outside of the bag until it rests against the Velcro strap.



#### STEP 3: Attach Inner Side Bags

Attach the Velcro for each of the four side bags on the side rails. Be sure to attach them between the three Velcro straps on the outer

skin.



#### STEP 4: Attach Top Velcro Straps

 Attach the top three Velcro straps on each side rail. Pull down firmly on strap to tighten the cargo bag skin.



#### STEP 5: Insert Top Tensioning Rod

Wedge the top tensioning rod until it snaps onto the side rail. Slide the rod until it rests at the edge of the bag.



#### STEP 6: Attach the Side Velcro Straps

Pull each of the straps over the tensioning rod on each side of the bag.



#### STEP 7: Insert Foam Separator

Attach foam separator to Velcro in any one of the three velcro strips.



#### STEP 8: Fold Front Flap

Fold the front flap inwards on each of the front compartments and attach Velcro.



#### STEP 9: Insert Side Wall

Press the side walls into the front compartments. Do not attach the Velcro at this point.



#### STEP 10: Fold Flap Under Sleeve

Bend the side wall until a corner will insert under the side sleeve. Press it flat into the top of the sleeve.





#### STEP 11: Attach Water Bottle Holders

Attach the Velcro on the side of the front compartment to the water bottle holder.

#### STEP 12: Attach Seat

 Loop the seat bottom and Attach the Velcro. Attach the Velcro on the seat top to the seat bottom. Attach the Velcro loops on the seat top.



### STEP 13: Attach Side Compartments

Loop the front Velcro straps on the side compartment to attach it to the main Cargo bag. Attach the rear straps likewise.



#### STEP 14: Attach Cargo Bag Lid

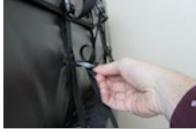
 Buckle all eight buckles to attach the lid to the Cargo Bag.

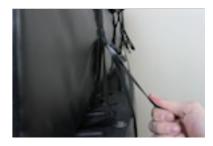


#### STEP 15: Attach to ATV

Loop the tie down strap around the ATV rack and send to loop through the middle hole on the buckle. Loop the strap back down through the bottom hole and pull the strap securely onto the ATV.







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