



## Installation Instruction Sheet

Part # 10-2573  
EVO M Series Full System



### Parts Included

- 1 - Muffler
- 1 - Mid Pipe / Head Pipe Assembly
- 1 - Short Exhaust Spring
- 1 - Spark Arrestor & Spacer Ring

### Removal of Stock Exhaust

1. Remove the right side footwell.
2. Remove the head pipe flange nuts (retain for reassembly).
3. Remove the muffler mounting bolt (retain for reassembly).
4. Remove the stock exhaust assembly from the vehicle.

### Installation of Big Gun Exhaust

1. Look to see if the exhaust port gasket is in good shape. If not, we recommend purchasing a replacement from your local dealer or online through an OEM parts dealer.
2. Install the new exhaust assembly using the stock flange nuts and muffler bolt. Only tighten finger tight for now.
3. Ensure that your exhaust system is properly aligned and clear from hoses, plastics, etc.
4. Once aligned, tighten the flange nuts first, then tighten the muffler mounting bolt.
5. Reinstall the footwell.





## Installation Tips

### ► USE LOCTITE

Always use LOCTITE (red recommended) when installing screws on your exhaust tip and base plate. Whenever you install a Spark Arrestor, Vortex Insert, new packing, etc., apply Loctite to all screws that were removed.

### ► TWIST

When installing your exhaust, keep in mind that the mid pipe coming out of the muffler is **NOT welded in place and is able to be twisted and taken completely out**. This allows for easier adjustment. If needed, remove the spring(s) to adjust the mid pipe, which generally makes it easier to adjust on your vehicle.

### ► CHECK GASKET

Many slip on models require the use of a stock (OEM) gasket where the mid pipe and head pipe meets. Often times this gasket comes off and is **stuck inside the stock pipe that is removed**. IF your exhaust system requires the use of the stock gasket, **GENTLY** try to remove this gasket to re-use. If it is not salvageable, then you should purchase a new OEM gasket to make a proper seal.

### ► LOOSEN

It is generally recommended that you **loosen all bolts, head pipe included**, when installing a new exhaust system (slip on or full system) and tighten only when everything is lined up correctly.

### ► TUNE

Since you now have a performance exhaust, the tuning of your fuel system is required. If you have a carbureted model, proper jetting is required. If you have a fuel injected system, the use of a fuel controller or programmer is required.