Installation Instruction

Part # **12-4352**
EVO U Slip On



Part # **07-4352**
ECO Series Slip On



Parts Included
1 - Muffler
1 - Mid Pipe
1 - Exhaust Spring
1 - Exhaust Clamp
1 - Spark Arrestor w/ Spacer Ring
1 - Vortex Quiet Insert (EVO only. Not ECO)

Removal of Stock Exhaust

1. Remove the left side panel and the head pipe to mid pipe heat shield. (Retain all hardware)
2. Remove the stock muffler assembly and retrain the mounting bolts and stock gasket for reassembly.
   (If your gasket is unusable, you will have to obtain a new one from your local dealer or online OEM parts dealer.)

Installation of Big Gun Exhaust

1. Insert the gasket in the new mid pipe and then slide the new muffler assembly (mid pipe) over the head pipe.
2. Using the stock bolts and supplied exhaust clamp, bolt it to the vehicle in the stock location and tighten the clamp.
3. Reinstall the head pipe to mid pipe heat shield and side panel.





Use red Loctite when re-installing end tip screws after removal

Installation Tips

► USE LOCTITE

Always use LOCTITE (red recommended) when installing screws on your exhaust tip and base plate. Whenever you install a Spark Arrestor, Vortex Insert, new packing, etc., apply Loctite to all screws that were removed.

► TWIST

When installing your exhaust, keep in mind that the mid pipe coming out of the muffler is **NOT welded in place and is able to be twisted and taken completely out.** This allows for easier adjustment. If needed, remove the spring(s) to adjust the mid pipe, which generally makes it easier to adjust on your vehicle.

► CHECK GASKET

Many slip on models require the use of a stock (OEM) gasket where the mid pipe and head pipe meets. Often times this gasket comes off and is **stuck inside the stock pipe that is removed**. IF your exhaust system requires the use of the stock gasket, **GENTLY** try to remove this gasket to re-use. If it is not salvageable, then you should purchase a new OEM gasket to make a proper seal.

► LOOSEN

It is generally recommended that you **loosen all bolts, head pipe included,** when installing a new exhaust system (slip on or full system) and tighten only when everything is lined up correctly.

► TUNE

Since you now have a performance exhaust, the tuning of your fuel system is required. If you have a carbureted model, proper jetting is required. If you have a fuel injected system, the use of a fuel controller or programmer is required.

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