



Installation Instruction

Part # 13-2673

EXO Series Full System



Parts Included

- 1 - Muffler
- 1 - Mid pipe
- 1 - Head pipe
- 1 - Exhaust Clamp
- 1 - Spark Arrestor & Spacer Ring
- 1 - Exhaust Spring

Removal of Stock Exhaust

1. Loosen the clamp between the head pipe and muffler.
2. Remove the bolts holding the muffler to the sub frame then remove the muffler. (Retain hardware for installation of your new system)
3. Remove the stock head pipe and retain the nuts for installing the new head pipe.

Installation of Big Gun Exhaust

1. Install the new head pipe using the stock flange nuts but do not tighten all the way.
2. Be sure that the provided clamp is over the new mid pipe.
3. Slide the new slip on section (muffler and mid pipe) onto the new head pipe and into place.
4. Use the stock bolts to bolt the new muffler in place, but do not tighten them all the way.
5. Make sure everything is aligned properly and check clearance of the entire system. If needed, refer to the "Installation Tips" on the back of this page for help.
6. Once everything is aligned properly, tighten the clamp, bolts and nuts, starting from front to back.





Installation Tips

► USE LOCTITE

Always use LOCTITE (red recommended) when installing screws on your exhaust tip and base plate. Whenever you install a Spark Arrestor, Vortex Insert, new packing, etc., apply Loctite to all screws that were removed.

► TWIST

When installing your exhaust, keep in mind that the mid pipe coming out of the muffler is **NOT welded in place and is able to be twisted and taken completely out**. This allows for easier adjustment. If needed, remove the spring(s) to adjust the mid pipe, which generally makes it easier to adjust on your vehicle.

► CHECK GASKET

Many slip on models require the use of a stock (OEM) gasket where the mid pipe and head pipe meets. Often times this gasket comes off and is **stuck inside the stock pipe that is removed**. IF your exhaust system requires the use of the stock gasket, **GENTLY** try to remove this gasket to re-use. If it is not salvageable, then you should purchase a new OEM gasket to make a proper seal.

► LOOSEN

It is generally recommended that you **loosen all bolts, head pipe included**, when installing a new exhaust system (slip on or full system) and tighten only when everything is lined up correctly.

► TUNE

Since you now have a performance exhaust, the tuning of your fuel system is required. If you have a carbureted model, proper jetting is required. If you have a fuel injected system, the use of a fuel controller or programmer is required.

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