



## Installation Instruction

Part # 13-5463

EXO Series Full System



### Parts Included

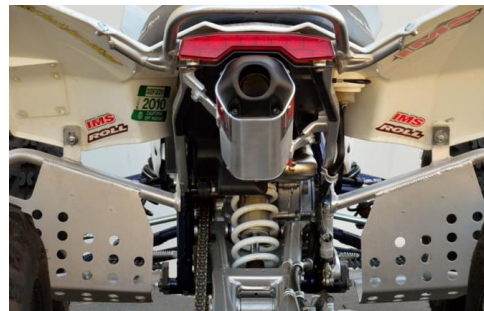
- 1 - Muffer
- 1 - Mid pipe
- 1 - Head Pipe
- 1 - Collar
- 1 - Head Flange
- 4 - Exhaust Springs
- 1 - Spark Arrestor w/ Spacer Ring
- 1 - Exhaust Clamp

### Removal of Stock Exhaust

1. Loosen the muffer clamp.
2. Remove the muffer mounting bolts and slide the muffer assembly off the ATV. (Retain bolts for installation)
3. Remove the stock head pipe flange nuts. (Retain the nuts for installation of the new system)
4. Remove the head pipe.

### Installation of Big Gun Exhaust

1. Install the new head pipe using the stock flange nuts and gasket.
2. Install the muffer assembly using the supplied clamp and stock muffer mounting bolts.
3. Make sure the alignment is correct then tighten everything down.



**BIG GUN TFI POWER BOX**  
RECOMMENDED WITH USE OF THIS EXHAUST.



ALSO CHECK OUT THE  
M80 POWER BOOSTER





## Installation Tips

### ► USE LOCTITE

Always use LOCTITE (red recommended) when installing screws on your exhaust tip and base plate. Whenever you install a Spark Arrestor, Vortex Insert, new packing, etc., apply Loctite to all screws that were removed.

### ► TWIST

When installing your exhaust, keep in mind that the mid pipe coming out of the muffler is **NOT welded in place and is able to be twisted and taken completely out**. This allows for easier adjustment. If needed, remove the spring(s) to adjust the mid pipe, which generally makes it easier to adjust on your vehicle.

### ► CHECK GASKET

Many slip on models require the use of a stock (OEM) gasket where the mid pipe and head pipe meets. Often times this gasket comes off and is **stuck inside the stock pipe that is removed**. IF your exhaust system requires the use of the stock gasket, **GENTLY** try to remove this gasket to re-use. If it is not salvageable, then you should purchase a new OEM gasket to make a proper seal.

### ► LOOSEN

It is generally recommended that you **loosen all bolts, head pipe included**, when installing a new exhaust system (slip on or full system) and tighten only when everything is lined up correctly.

### ► TUNE

Since you now have a performance exhaust, the tuning of your fuel system is required. If you have a carbureted model, proper jetting is required. If you have a fuel injected system, the use of a fuel controller or programmer is required.

**Disclaimer:** All products manufactured and/or distributed by Big Gun Exhaust are a) intended for use on stock vehicles specific to the U.S. market; b) for closed course use only unless otherwise stated, and c) not intended to meet emission regulations for use on public lands, roads, or access routes. Please consult with your local jurisdictions regarding relevant laws. Big Gun Exhaust cannot guarantee fitment, applicability, or effectiveness of any product on modified vehicles. We reserve the right to change product descriptions, specifications, quality, pricing, part numbers, or applications at any time without notice and without further obligation. The buyer assumes all risk for any and all damage or injury caused to themselves, a third party, and/or property by virtue of failure of these products. By installing and/or using a Big Gun Exhaust product, you hereby accept and understand these stated terms and conditions and have followed all instructional steps.