



Installation Instruction

Part # 40-S003



Parts Included

- 1 - Spark Arrestor
- 1 - Spacer Ring

Tool(s) Needed

- 1/4" Allen wrench
- or
- 10/32" Allen wrench

1. Remove the 3 or 4 Allen screws that hold the end cap on to the base plate.
2. Install the spark arrestor screen into the recessed area of the base plate, with the dome facing out.
3. Install the spacer ring over the spark arrestor screen.
4. Re-install the end cap using Loctite on all screws. (*Red Loctite / thread-lock is recommended.*)
5. Let the Loctite / thread-lock dry before using the exhaust.
6. **NOTE:** If you are using the spark arrestor in conjunction with either the Vortex or Vortex 2 insert, do not use the spacer ring. Install the insert first, then install the spark arrestor (dome facing out) second.

