

Honda Pioneer 500 Plow Mount

Moto Alliance

Directions for the Honda Pioneer 500 Plow Mount

Hardware:

$\frac{3}{8}$ -16 X 1 $\frac{1}{2}$ " Flange Bolt (2)

$\frac{3}{8}$ -16 Flange Nylon Lock Nut (2)

M10-1.25 X 30mm Flange Bolt (2)

Tools Required:

14mm Socket/Wrench

$\frac{9}{16}$ " Socket & Wrench

Ratchet

$\frac{7}{16}$ " Drill Bit

Drill

Floor Jack

Leave Nuts & Bolts Loose Until Mount Is In Place

Preparation:

- 1) Remove the bottom two bolts from the factory bumper and discard. Fig. 1
- 2) Raise the front of the machine just a few inches, so that you can drill two holes in the bottom.

Mounting Winch Mount:

- 1) Using the two M10-1.25 X 30mm Flange Bolts loosely connect the mount to the machine.
- 2) Using the mount as a template mark and drill the two mounting holes on the underside of the machine. Fig.2, Fig. 3
- 3) Take the two $\frac{3}{8}$ -16 X 1 $\frac{1}{2}$ " Flange Bolts and drop them down through the holes you just drilled.
- 4) Swing your mount up and screw the $\frac{3}{8}$ -16 Flange Nylon Lock Nuts onto the bolts.
- 5) Verify everything is in place then tighten all nuts and bolts.

