



***motoalliance***

# **MOTOALLIANCE PLOW MOUNT MA11724 Yamaha Rhino/Odes Dominator**

Thank you for purchasing our MotoAlliance plow mount(s). You now own a premium, custom plow mount to allow you to use your plow with your SxS. Please note the following instructions and heed all warnings.

- Your SxS and/or plow system can cause death or injury, please use caution and common sense when operating your unit.
- Read your Plow Operator's Manual, your Winch Operator's Manual, and all warning labels before operating your SxS.
- Operate your SxS at a walking speed with the blade installed. Do not exceed 5 mph (8 km/h) even with the blade up.
- Do not operate the SxS on slopes greater than 10 degrees with the plow installed.
- Always lower the plow to the down position before leaving your SxS unattended.

**SEVERE INJURY OR DEATH MAY RESULT IF YOU ARE NEGLIGENT.**

Please verify that all hardware and parts are included in your package.

**Kit Content:**

Item Number	Description	Quantity
1	5/16 x 1" Bolts	4
2	5/16 x 3 3/4" Bolts	4
3	5/16" Flat Washers	4
4	5/16" Lock Washers	4
5	Front Clamps U-shaped	2
6	Rear Mount Clamps flat	2

**Installation Instructions:**

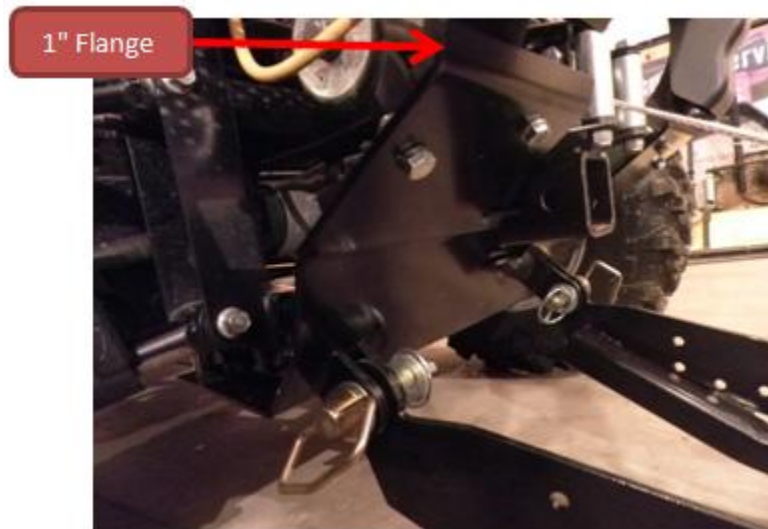
**Overview:** The plow mount on this model mounts to the front of the machine and also attaches to the bottom between the suspension arm and front drive shafts, shown in the illustration.

1. Start by placing the U-shaped clamps around the top of the front bumper tube, then place the mount plate on the front of the machine as shown in Figure 1, start the four 1" bolts, Flat Washers and Lock Washers through the plate and into clamps.



**Figure 1**

2. Adjust plate to fit on the machine and hand tighten front mount bolts to hold everything into position as seen in Figure 2. To mount the back you will need to drill the two inside holes of the mount plate. **Note: the orientation of the mount, with the 1" angled flange up.**



**Figure 2**

3. Use a 5/16" drill bit and the plow mount for a template and drill two holes in the plastic skid plate, now place tow rear mounting straps over the front frame, (see illustration) start the four 5/16 x 3 3/4" bolts, Lock Washers and Flat Washers, adjust plate for best fit then tighten the eight bolts.



**Figure 3**