

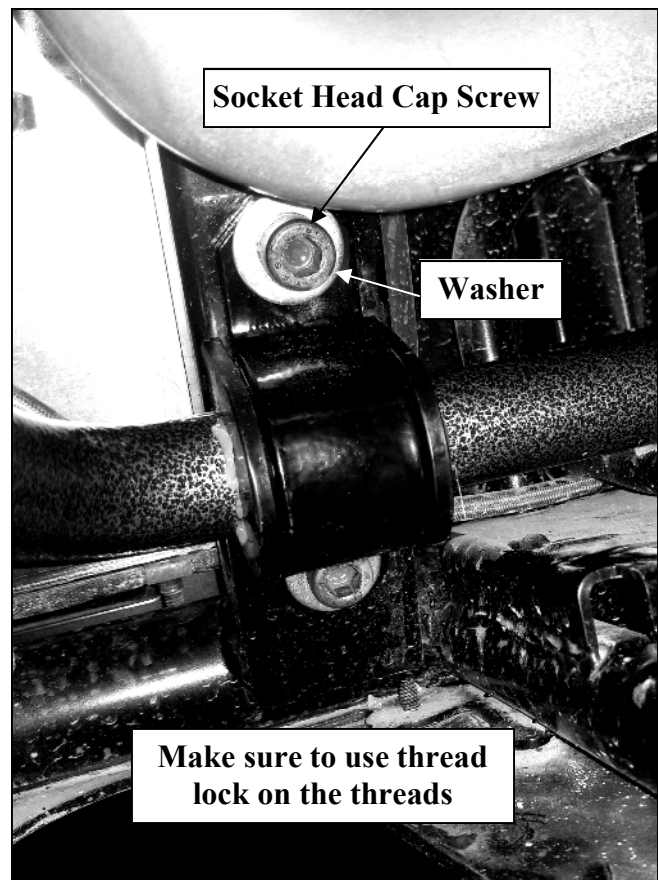
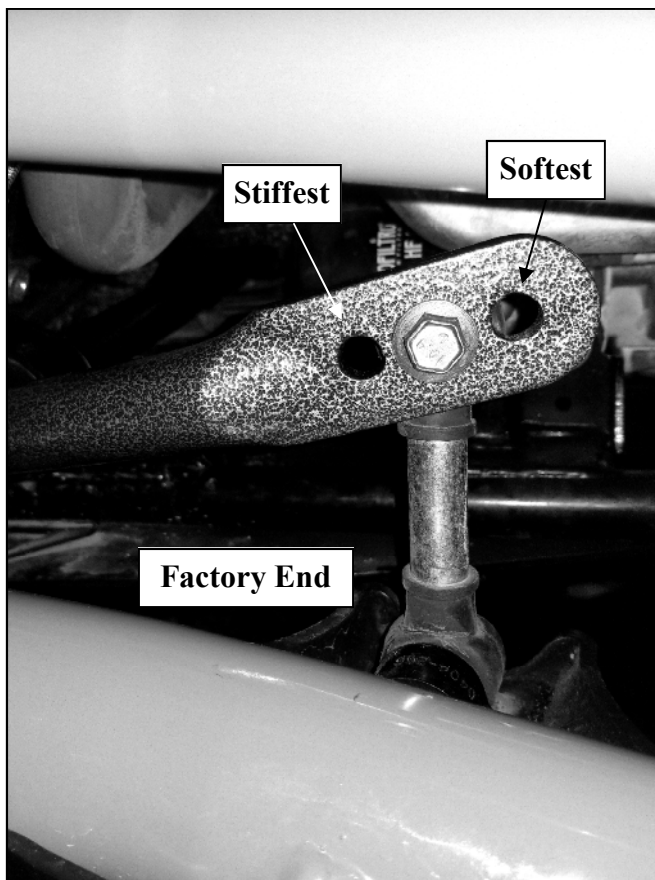
# Hellwig PRODUCTS

## INSTALLATION INSTRUCTIONS

### Rear Stabilizer Bar

Thank you for purchasing a quality Hellwig Product.

PLEASE READ THIS INSTRUCTION SHEET COMPLETELY BEFORE STARTING YOUR INSTALLATION



#### TORQUE TABLE

**BOLT SIZE:** 3/8" = 20-30 ft. lbs. - 7/16" = 35-45 ft. lbs. - 1/2" = 50-70 ft. lbs. - 9/16" = 70-90 ft. lbs.

**SAFETY:** BEFORE STARTING YOUR INSTALLATION, BE SURE TO SET PARKING BRAKE AND CHOCK THE WHEELS.

**NOTE:** TO EASE INSTALLATION AND TO PROPERLY ADJUST BAR, THE WEIGHT OF THE VEHICLE MUST BE ON THE SUSPENSION, AS IF DRIVING DOWN THE ROAD. DO NOT RAISE THE VEHICLE BY FRAME.

**NOTE:** THIS UNIT IS DESIGNED TO REPLACE THE FACTORY INSTALLED REAR ANTI-SWAY BAR

# Hellwig PRODUCTS

1. Remove the factory installed rear sway bar, leaving the factory end links attached to the control arms.
2. Lubricate the inside of the D-shaped, polyurethane bushings and place them on the Hellwig sway bar in the same locations as the factory bar.
3. Place the U-plate over the D-bushing and attach in the factory location using the socket head cap screw, washer and use the included thread lock on the threads to keep the bolt in place.
4. Attach the factory end links to the arms of the Hellwig sway bar using the flange bolt and flange nut. The bar has 3 holes in the end to tune the stiffness to fit your driving style. We recommend starting on the longest, softest hole and then adjusting stiffer if you feel you need it.
5. Center the bar on the vehicle and torque all hardware.
6. Check clearances between the sway bar and all undercarriage components. Bounce the vehicle to check clearance during up and down travel.
7. Drive the vehicle and double check the installation. Check regularly afterwards.

## **Maintenance and Inspection:**

Your Hellwig Suspension Product is built to last. However, as with all vehicle systems, it requires routine inspection. Inspect your Hellwig installation looking for secure hardware and tight fitting brackets and bushings. If you do not perform this inspection, have your professional mechanic inspect as described.

**ATTENTION INSTALLER: BE SURE THAT THE CUSTOMER RECEIVES THIS INSTRUCTION SHEET, ALL IMPORTANT NOTE CARDS AND THE WARRANTY FORM**