

KAWASAKI:KFX400_ALL
SUZUKI:LTZ400 03-08
FUEL TANK:
3.9 GALLONS
IMS TANK ID: LTZ-2
IMS Part #:
125511 / 225511

PARTS LIST

- (1) Fuel Tank
- (1)*Gas Cap & Seal
- (1) Petcock Gasket
- (1) Front Mounting Bracket
- (4) 6 x 12mm Bolts (With 10mm hex Head & 13mm Flange)
- (3) 6 x 16mm Hex Head Bolts *(Excluded On Dry-Break Series)

STOCK ITEMS TO USE

- Petcock & Screws
- Rear Grommets, Bolts, & Washers
- OEM Fuel Line
- Shrouds (except for the piece that goes over the top of the OEM fuel tank)

WARNING!

Prior to installation Clean IMS tank interior thoroughly.
Install this fuel tank ONLY in a well ventilated area, as gasoline fumes are EXTREMELY dangerous.

DO NOT START OR OPERATE THE VEHICLE IF THERE ARE ANY FUEL LEAKS IMS recommends installation be performed by a licensed mechanic Improper installation may lead to Severe Bodily Injury or Death Prior to installation Read all instructions.

TANK REMOVAL

Drain all fuel from OEM fuel tank into a government approved fuel container with a grater capacity than fuel tank on vehicle.

Remove the seat then remove body peace around filler cap.

Remove the OEM tank (**NOTE:** you don't have to remove the front fenders just pull them apart).

Remove all mounting hardware from OEM tank (seat hook, petcock, and rubber grommets, spacers, and bolts in the rear of the tank).

TANK INSTALLATION

Attach (1) mounting bracket on the front of the IMS fuel tank using the (3) $6 \times 16 \text{mm}$ bolts.

Attach the OEM seat hook catch fitting.

Attach the rubber grommets & spacers on to the **IMS** tank in the same manner as the OEM tank.

Attach the OEM petcock with the IMS gasket and OEM bolts.

Push the front fenders apart then slip the **IMS** fuel tank into the frame making sure that the front mount goes in the slot on the ATV frame. Bolt the rear of the **IMS** tank down using the OEM rear mount bolts.

Attach the front fenders to the IMS tank using the (4) 6 x 12mm bolts. Fill up the IMS tank and check for leaks, then put the seat back on, and enjoy the longer ride.

"FOR COMPETITION USE ONLY"
"Legal in California ONLY for racing vehicles which may never be used upon a highway."

DISCLAIMER:

Due to uncontrolled variables in the manufacturing process of rotationally molded fuel tanks, the fuel tank may vary in size and shape by up to 7% of the manufacturer's original listed capacity