

REED REPLACEMENT INSTRUCTIONS

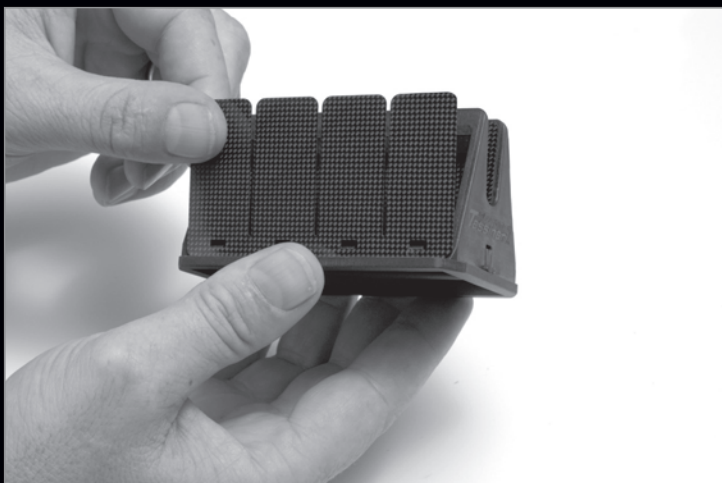
FOR VFORCE3 AND VFORCE4 APPLICATIONS



Step 1a) For reed valves with extended reed stops, insert tool between reed and reed stop and push cage firmly.



Step 1b) For reed valves with short reed stops, no tool is needed, push cage firmly through manifold as shown.



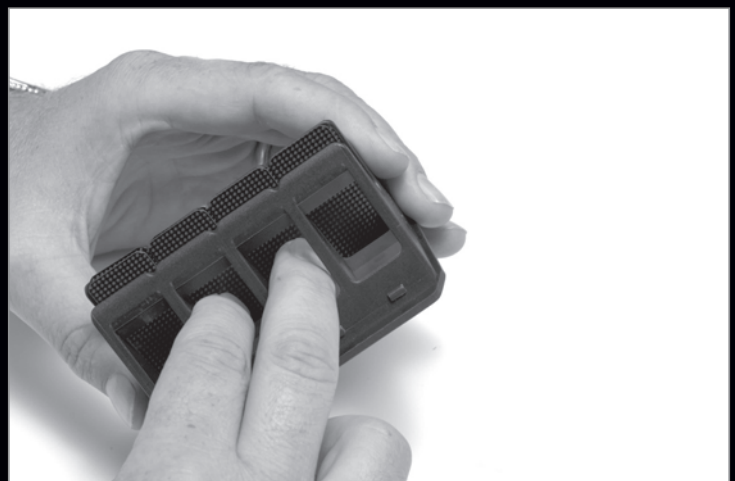
Step 2) Remove old reeds from locating tabs.



Step 3) To remove center reeds, place small screwdriver into slot above retainer bar at a 45 degree angle.



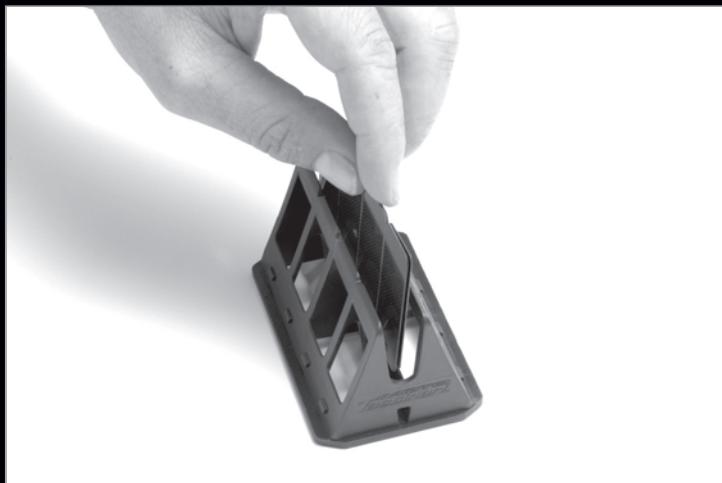
Step 4) Using light pressure pry retaining bar out gradually until retaining bar can be easily removed by hand.



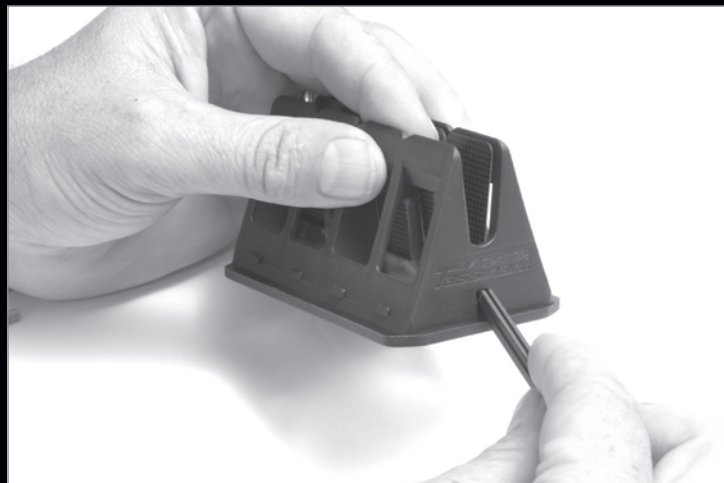
Step 5) With retaining bars removed, push reeds free of locating tabs (as photo illustrates) now reeds can be removed.

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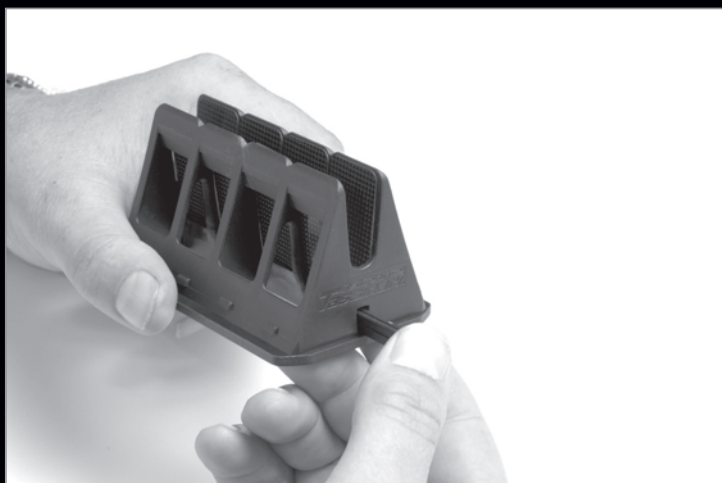
FOR VFORCE3 AND VFORCE4 APPLICATIONS



Step 6) Place two reeds in center of reed cage, making sure they are at the bottom.



Step 7) Separate reeds and place new retaining bar (supplied) on an upward angle making sure it fits between the reeds.



Step 8) Now slide bar in parallel to reed cage base, making sure to engage reed locating tabs.



Step 9) Using a screwdriver or similar tool, push retainer bar flush with reed cage surface.



Step 10) Place reeds on outside surface and press on to locating tabs.



Step 11) With reeds in place, push reed cage through flange until locating tabs snap into their openings.

Find out more about air intake & filters.