

POWERMADD® SR Viper Windshields

Installation Instructions for Part No. 14521, 14530 & 14540

HARDWARE INCLUDED:

Qty	Description
1	Windshield
2	Well Nuts
2	Finishing Cap Washers
2	Black Finishing Caps
2	Machine Screws
1	Template
1	¼" Hole Plug

TOOLS REQUIRED:

Description
Drill
3/8 Drill Bit
Torx T20
Scissors

STEP 1: Start by removing the stock windshield. Remove the screws holding the windshield on.

STEP 2: Once the windshield is removed, cut out the attached template. Use the template to mark where the rear mounting holes will be drilled.

Photo 1

STEP 3: Once the holes have been marked, use a 3/8" drill bit to drill the holes in the location marked in step 2. **Note:** Use caution when drilling as to not drill too deep. *Photo 2*

STEP 4: Insert the two supplied well nuts into the holes you just drilled.

STEP 5: Place the windshield on the instrument pod.

STEP 6: Insert the original torx screws through the two front holes of the windshield. Tighten the screws. **Note:** Be careful not to over tighten.

STEP 7: Next insert and tighten the four original side screws.

STEP 8: Place the supplied finishing cap washers on the supplied machine screws to be used in the rear most mounting holes.

STEP 9: Insert the screws through the windshield into the rear well nuts. Once inserted, tighten the screws.

STEP 10: Install the black finishing caps.

STEP 11: Install the ¼" hole plug in the front most hole in the windshield.

Photo 1



Photo 2



