

## 2013 Ranger 900 2 Piece Roof Installation

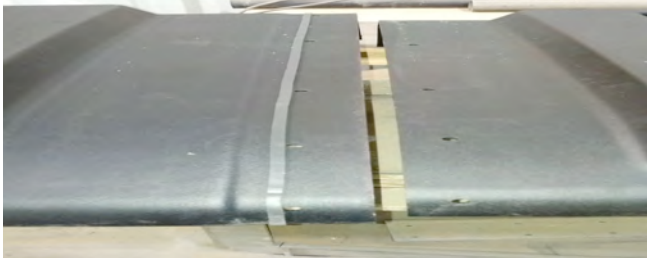
### Components:

- 2 Roof sections (R&L)
- 1 Roll of Adhesive Foam Seal
- 9 ¼"-20x ¾" Long Bolts
- 5 ¼"-20 Acorn Nuts
- 10 ¼" Flat Washer
- 1 ¼"-28x 1" Long Bolt
- 4 ¼"-20 Nylock Nuts
- 1 ¼"-28 Nylock Nut
- 6 ¼" x 1" Fender Washers
- 1 2" x 4" Mounting Tab

### Tool Required:

- 2 7/16" End Wrenches or Sockets

1. Place the Adhesive Foam Seal on the lower overlapping section of roof and trim to length



2. Place roof sections together and secure one to the other with ¼"-20x ¾" long bolts through the top side with a ¼" flat washer on top and bottom and the ¼"-20 acorn nut on the bottom side of the roof. This works best starting from the middle outwards.

**Note:** Leave the 2<sup>nd</sup> bolt from the front out at this point.

3. Place the roof on the Vehicle and loosely secure four corners with 4 ¼"-20x ¾" long bolts, ¼" x 1" fender washer, ¼"-20 nylock nut.



4. Loosely Secure front center of roof with ¼"-28x 1" long bolt, two ¼" x 1" fender washer, 2"x4" mounting tab, and ¼"-28 nylock nut. Start tab inside opening and then pull down and turn against rollcage. Make sure tab is pressed against the roll cage opening.



5. Tighten all roll cage mounting bolts