



SLP Track/Hifax Anti-Wear Pads

CONTENTS:

- 1/4" x .080 flat washer
- 1/4" x 3/4" Contoured bolt (Anti-wear Pad)
- 1/4" nylock nut
- *One of the above for every closed window

TOOLS REQUIRED:

- Channel Lock Pliers or Vise Grips
- 7/16" Socket
- Drill
- 1/4" Track Drill
(SLP Part # 20-160)

***Note:** Installation is easiest if the back of the sled is lifted 2 to 3' in the air.

1. Drilling holes from the back of the sled, Center 1/4" track drill (20-160) on the center of the star in the window or the center of the closed window. Every closed window must have an anti-wear pad installed.
2. Rotate the track upward to gain access to install anti-wear pad bolts.
3. Install anti-wear pad bolts from the inside of the track with the bolt threads to the outside.
4. Install washers and nylock nut on the outside of the track.
5. While tightening the nylock nut, hold the anti-wear pad with a pair of channel lock pliers or vise grips just until the anti-wear pad will hold itself from turning.
6. Tighten nylock nuts only until the rubber begins to deform at the edge of the washer or the anti-wear pad.

***Note: If you are concaving the washer then you are over tightening.**

7. Periodically check to make sure the nuts are properly secured and you are not missing any anti-wear pads.